

# SEMITRANS® 5

### **IGBT4** Modules

# Engineering Sample SKM600GAE12E4

**Target Data** 

### **Features**

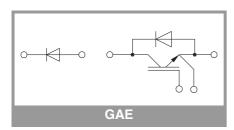
- IGBT4 = 4. generation medium fast trench IGBT
- CAL4F = Soft switching 4. generation CAL-diode
- Enhanced 900A free-wheeling diode
- With integrated gate resistor
- Isolated copper baseplate using DBC technology (Direct Bonded Copper)
- UL recognized, file no. E63532

### Remarks

- Case temperature limited to T<sub>c</sub> = 125°C max
- Recommended T<sub>op</sub> = -40 ... +150°C
- Product reliability results valid for T<sub>j</sub> = 150°

Absolute Maximum Ratings							
Symbol	Conditions		Values	Unit			
IGBT				'			
$V_{CES}$	T <sub>i</sub> = 25 °C		1200	V			
Ic	T <sub>i</sub> = 175 °C	T <sub>c</sub> = 25 °C	913	Α			
	1 <sub>j</sub> = 175 C	T <sub>c</sub> = 80 °C	702	Α			
I <sub>Cnom</sub>	'		600	Α			
I <sub>CRM</sub>	I <sub>CRM</sub> = 3xI <sub>Cnom</sub>		1800	Α			
$V_{GES}$			-20 20	V			
t <sub>psc</sub>	$V_{CC} = 800 \text{ V}$ $V_{GE} \le 15 \text{ V}$ $V_{CES} \le 1200 \text{ V}$	T <sub>j</sub> = 150 °C	10	μѕ			
Tj			-40 175	°C			
Inverse die	ode			•			
l <sub>F</sub>	T 175 00	T <sub>c</sub> = 25 °C	54	Α			
	T <sub>j</sub> = 175 °C	T <sub>c</sub> = 80 °C	41	Α			
I <sub>Fnom</sub>		<u> </u>	50	Α			
I <sub>FRM</sub>	I <sub>FRM</sub> = 2xI <sub>Fnom</sub>		100	Α			
I <sub>FSM</sub>	$t_p = 10 \text{ ms, sin } 180^{\circ}, T_j = 25 ^{\circ}\text{C}$		180	Α			
Tj			-40 175	°C			
Freewheel	ing diode		<u>.</u>				
l <sub>F</sub>	T <sub>i</sub> = 175 °C	T <sub>c</sub> = 25 °C	936	Α			
	11 <sub>j</sub> = 175 C	T <sub>c</sub> = 80 °C	695	Α			
I <sub>Fnom</sub>			900	Α			
I <sub>FRM</sub>	I <sub>FRM</sub> = 2xI <sub>Fnom</sub>		1800	Α			
I <sub>FSM</sub>	$t_p = 10 \text{ ms}, \sin 180^\circ, T_j = 25 ^\circ\text{C}$		4320	Α			
Tj			-40 175	°C			
Module							
$I_{t(RMS)}$			500	Α			
T <sub>stg</sub>			-40 125	°C			
V <sub>isol</sub>	AC sinus 50 Hz, t = 1 min		2500	V			

Characteristics							
Symbol	Conditions		min.	typ.	max.	Unit	
IGBT						•	
V <sub>CE(sat)</sub>	$I_C = 600 \text{ A}$ $V_{GE} = 15 \text{ V}$ chiplevel	T <sub>j</sub> = 25 °C		1.80	2.05	V	
		T <sub>j</sub> = 150 °C		2.20	2.42	V	
V <sub>CE0</sub>	chiplevel	T <sub>j</sub> = 25 °C		0.80	0.90	V	
		T <sub>j</sub> = 150 °C		0.70	0.80	V	
r <sub>CE</sub>	V <sub>GE</sub> = 15 V	T <sub>j</sub> = 25 °C		1.67	1.92	mΩ	
	chiplevel	T <sub>j</sub> = 150 °C		2.5	2.7	mΩ	
$V_{GE(th)}$	V <sub>GE</sub> =V <sub>CE</sub> , I <sub>C</sub> = 24 mA		5	5.8	6.5	V	
	$V_{GE} = 0 V$	T <sub>j</sub> = 25 °C			5	mA	
	V <sub>CE</sub> = 1200 V	T <sub>j</sub> = 150 °C		-		mA	
C <sub>ies</sub>	V <sub>CE</sub> = 25 V V <sub>GE</sub> = 0 V	f = 1 MHz		37.2		nF	
C <sub>oes</sub>		f = 1 MHz		2.32		nF	
C <sub>res</sub>		f = 1 MHz		2.04		nF	
$Q_{G}$	V <sub>GE</sub> = - 8 V+ 15 V			3400		nC	
R <sub>Gint</sub>	T <sub>j</sub> = 25 °C			1.3		Ω	





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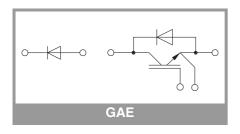
### **Features**

- IGBT4 = 4. generation medium fast trench IGBT
- CAL4F = Soft switching 4. generation CAL-diode
- Enhanced 900A free-wheeling diode
- With integrated gate resistor
- Isolated copper baseplate using DBC technology (Direct Bonded Copper)
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### Remarks

- Case temperature limited to T<sub>c</sub> = 125°C max
- Recommended T<sub>op</sub> = -40 ... +150°C
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Characte	ristics					
Symbol	Conditions	min.	typ.	max.	Unit	
t <sub>d(on)</sub>	V <sub>CC</sub> = 600 V	T <sub>j</sub> = 150 °C		195		ns
t <sub>r</sub>	$I_{\rm C} = 600  {\rm A}$	T <sub>i</sub> = 150 °C		91		ns
E <sub>on</sub>	$V_{GE} = +15/-15 \text{ V}$	T <sub>i</sub> = 150 °C		81		mJ
t <sub>d(off)</sub>	$R_{G \text{ on}} = 2 \Omega$ $R_{G \text{ off}} = 2 \Omega$	T <sub>i</sub> = 150 °C		695		ns
t <sub>f</sub>	$di/dt_{on} = 6000 \text{ A/}\mu\text{s}$ $di/dt_{off} = 5200 \text{ A/}\mu\text{s}$	T <sub>i</sub> = 150 °C		131		ns
E <sub>off</sub>		T <sub>j</sub> = 150 °C		83		mJ
R <sub>th(j-c)</sub>	per IGBT				0.049	K/W
Inverse d	iode					_
$V_F = V_{EC}$	I <sub>F</sub> = 50 A	T <sub>j</sub> = 25 °C		2.41	2.74	V
	V <sub>GE</sub> = 0 V chiplevel	T <sub>j</sub> = 150 °C		2.45	2.79	V
V <sub>F0</sub>		T <sub>j</sub> = 25 °C		1.30	1.50	V
	chiplevel	T <sub>j</sub> = 150 °C		0.90	1.10	V
r <sub>F</sub>	alatia Laura I	T <sub>j</sub> = 25 °C		22	25	mΩ
	chiplevel	T <sub>j</sub> = 150 °C		31	34	mΩ
I <sub>RRM</sub>	I <sub>F</sub> = 50 A	T <sub>j</sub> = 150 °C				Α
Q <sub>rr</sub>	di/dt <sub>off</sub> = 5500 A/ $\mu$ s $V_{GE}$ = ±15 V $V_{CC}$ = 600 V	T <sub>j</sub> = 150 °C				μC
Err		T <sub>j</sub> = 150 °C				mJ
R <sub>th(j-c)</sub>	per diode				1	K/W
Freewhee	eling diode					
$V_F = V_{EC}$	I <sub>F</sub> = 900 A	T <sub>j</sub> = 25 °C		2.14	2.46	V
	V <sub>GE</sub> = 0 V chiplevel	T <sub>j</sub> = 150 °C		2.07	2.38	V
$V_{F0}$	ahinlayal	T <sub>j</sub> = 25 °C		1.3	1.5	V
	chiplevel	T <sub>j</sub> = 150 °C		0.9	1.1	V
r <sub>F</sub>	chiployol	T <sub>j</sub> = 25 °C		0.93	1.07	mΩ
	chiplevel	T <sub>j</sub> = 150 °C		1.30	1.42	mΩ
I <sub>RRM</sub>	I <sub>F</sub> = 600 A	T <sub>j</sub> = 150 °C		384		Α
Q <sub>rr</sub>	$di/dt_{off} = 5500 \text{ A/}\mu\text{s}$	T <sub>j</sub> = 150 °C		83		μC
E <sub>rr</sub>	$V_{GE} = \pm 15 \text{ V}$ $V_{CC} = 600 \text{ V}$	T <sub>j</sub> = 150 °C		47		mJ
R <sub>th(j-c)</sub>	per diode				0.07	K/W
Module						
L <sub>CE</sub>				15		nΗ
R <sub>CC'+EE'</sub>	measured per	T <sub>C</sub> = 25 °C		0.18		mΩ
	switch	T <sub>C</sub> = 125 °C		0.22		mΩ
R <sub>th(c-s)</sub>	calculated without thermal coupling			0.02	0.038	K/W
Ms	to heat sink M6		3		5	Nm
Mt		to terminals M6	2.5		5	Nm
						Nm
W					310	g



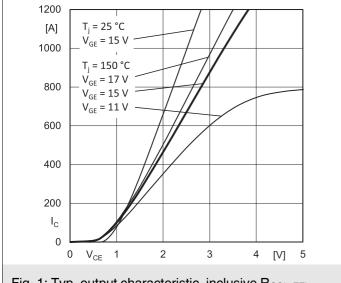


Fig. 1: Typ. output characteristic, inclusive  $R_{\text{CC}'\text{+ EE'}}$ 

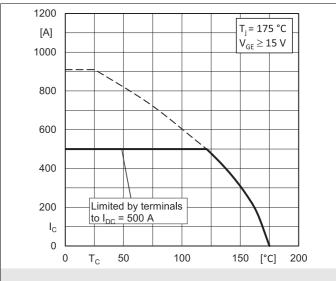


Fig. 2: Rated current vs. temperature  $I_C = f(T_C)$ 

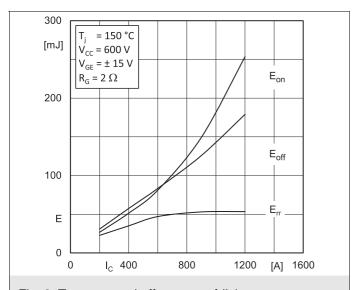


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$ 

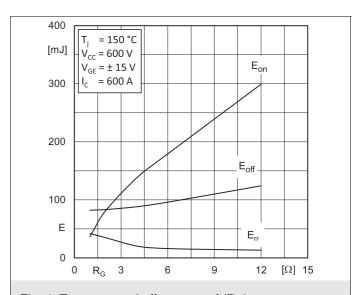


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$ 

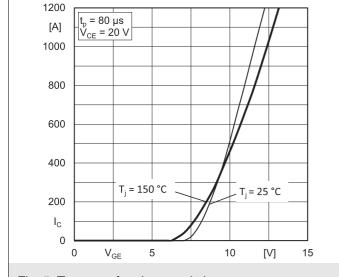


Fig. 5: Typ. transfer characteristic

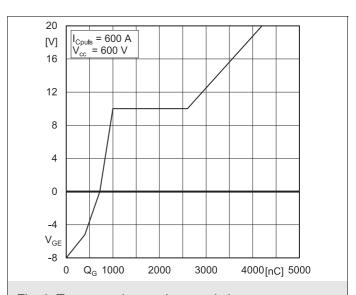
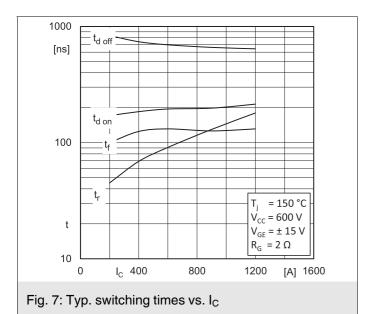
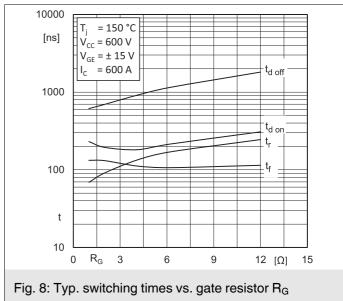
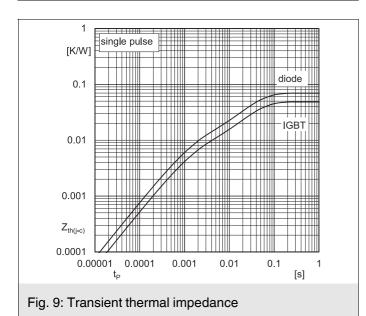
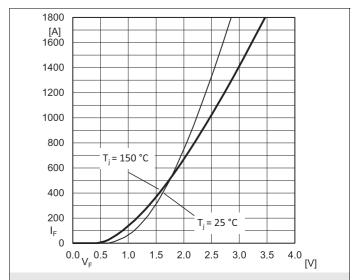


Fig. 6: Typ. gate charge characteristic









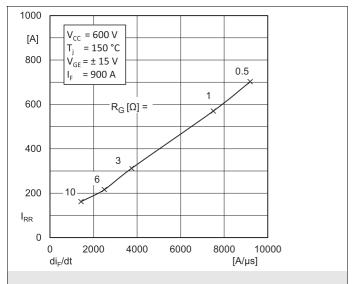


Fig. 10: Typ. CAL diode forward charact., incl.  $R_{CC'+\; EE'}$ 

 $R_G[\Omega] =$ 

0.5

1350

900

600

= I<sub>F</sub> [A]

V<sub>CC</sub> = 600 V

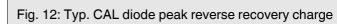
 $V_{GE} = \pm 15 \text{ V}$ 

= 150 °C

10000 12000

[A/µs]

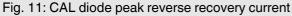
300



6000

8000

4000



200 [μC]

160

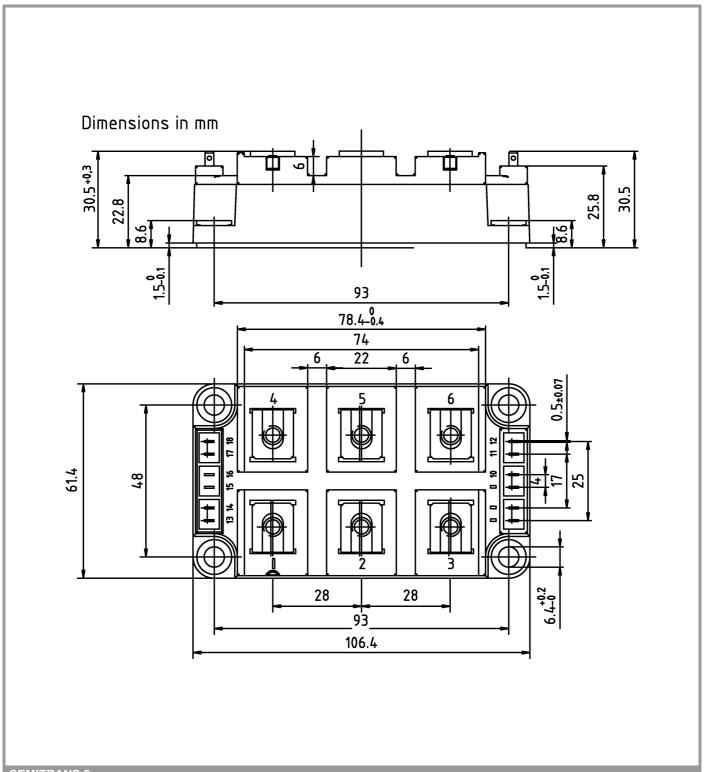
120

40

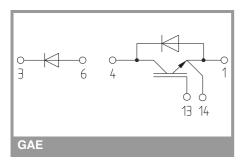
 $Q_{rr}$ 

2000

di<sub>F</sub>/dt



### SEMITRANS 5



This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

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